



SAFETY DATA SHEET

Revision date: 17-Mar-2025

Revision Number 7

Section 1: Identification

Product identifier

Product Name IUPITAL
Product Code(s) 000000050593

Other means of identification

CAS No. 24969-26-4
Synonyms lupital grades: F10-01, F10-02, F20-01, F20-02, F20-03, F30-01, F30-02, F30-03, F40-03, F1001, F1002, F2001, F2002, F2003, F3001, F3002, F4003.

Recommended use of the chemical and restrictions on use

Recommended use Polymer extrusion/injection.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier

IXOM Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700
Facsimile: +64 9 368 2710

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

Label elements

Other hazards which do not result in classification

No information available.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Polyacetal resin	24969-26-4	>95
Other component(s)	-	to 100

Section 4: First-aid measures**Description of first aid measures**

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. (Call a physician if symptoms occur).
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. (Call a physician if symptoms occur).
Ingestion	Get medical attention if symptoms occur. Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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Section 5: Fire-fighting measures**Suitable Extinguishing Media**

Suitable Extinguishing Media	Dry chemical, CO ₂ , water spray or regular foam.
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Unsuitable extinguishing media	No information available.
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Specific hazards arising from the chemical

Specific hazards arising from the chemical	Combustible material. Avoid generation of dust. Fine dust dispersed in air may ignite. Most organic dusts are combustible and according to the circumstances under which the
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combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).

When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts.

Hazardous combustion products Carbon oxides. Formaldehyde.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid generation of dust. Remove all sources of ignition. Take precautionary measures against static discharges. Avoid breathing dust or spray mist.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Use non-sparking tools.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid generation of dust. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Take precautionary measures against static discharges. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Protect from moisture. Keep container closed when not in use.

Incompatible materials Strong oxidizing agents. Strong acids.

Section 8: Exposure controls/personal protection

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for particulates:.

Particulates not otherwise classified: 8hr WES-TWA 10 mg/m³ (inhalable dust) or 3 mg/m³ (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to

determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Eye/face protection

Glasses.

Hand protection

Impervious gloves.

Skin and body protection

Protective shoes or boots. Wear suitable protective clothing. Overalls.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Granular
Color	Colourless or Coloured
Odor	Odourless or Slight
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	160-170°C	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.4	None known
Water solubility	Insoluble	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	>=400°C	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known

Dynamic viscosity No data available None known

Other information
Particle characteristics

Section 10: Stability and reactivity

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat. Dust formation. Dispersal of dust in the air. Moisture. Direct sunlight.

Incompatible materials

Incompatible materials Strong oxidizing agents. Strong acids.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Formaldehyde.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Dust contact with the eyes can lead to mechanical irritation.

Skin contact May cause irritation.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms No information available.

Acute toxicity**Numerical measures of toxicity**

No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation** No information available.**Serious eye damage/eye irritation** No information available.**Respiratory or skin sensitization** No information available.**Germ cell mutagenicity** No information available.**Carcinogenicity** No information available.**Reproductive toxicity** No information available.**STOT - single exposure** No information available.**STOT - repeated exposure** No information available.**Aspiration hazard** No information available.**Data used to identify the health effects** Refer to Section 16 for Key literature references and sources for data used to compile the SDS.**Section 12: Ecological information****Ecotoxicity****Aquatic ecotoxicity** Keep out of waterways.**Terrestrial ecotoxicity** There is no data for this product.**Persistence and degradability** No information available.**Bioaccumulative potential**

Bioaccumulation There is no data for this product.

Mobility in soil

Mobility No information available.

Other adverse effects

No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Landfill or incineration in accordance with local, state and federal regulations..

Contaminated packaging For packages that have been in direct contact with hazardous substances, the person must ensure that the package is rendered incapable of containing any substance. It must be disposed of in a manner that is consistent with the requirements for disposal of the substance that it contained, taking into account the material the package is manufactured from.
Packages may only be reused or recycled if:
- the substance has a physical hazard other than corrosive to metal, and has been treated to remove any residual contents of the hazardous substance;
- or for substances that have a health or environmental hazard, or corrosive to metal, the contents of the residue in the package are below the threshold for the substance to be classified as hazardous in the Hazardous Substances (Hazard Classification) Notice 2020.

Section 14: Transport information

ROAD AND RAIL TRANSPORT Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Special precautions for user
Please refer to the applicable dangerous goods regulations for additional information

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

EPA New Zealand HSNO approval code or group standard Not applicable

National regulations

There are no applicable tolerable exposure limits or environmental exposure limits according to the EPA Controls for Hazardous Substances

Certified handlers, tracking and controlled substance license requirements

Certified handlers are required for some substances. This includes substances requiring a controlled substance license, and most explosives, vertebrates toxic agents, and certain fumigants. Acutely toxic substances which are a Category 1 or 2, such as pesticides also require Certified handlers. Please check the Health and Safety at Work Act 2015 for further information

Tracking is required for some highly hazardous substances. These substances need to be under the control of an appropriately trained person or appropriately secured. Please check the Health and Safety at Work Act 2015 for further information

Controlled substance licenses are required to possess certain explosives, vertebrate toxic agents and fumigants. See Part 7 of the Health and Safety at Work Regulation 2017 for more information

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

NZIoC

All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

TSCA

Contact supplier for inventory compliance status.

DSL/NDSL

Contact supplier for inventory compliance status.

EINECS/ELINCS

Contact supplier for inventory compliance status.

ENCS

Contact supplier for inventory compliance status.

IECSC

Contact supplier for inventory compliance status.

KECL

Contact supplier for inventory compliance status.

PICCS

Contact supplier for inventory compliance status.

AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

TCSI

Contact supplier for inventory compliance status.

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC- Australian Inventory of Industrial Chemicals

TCSI - Taiwan Chemical Substance Inventory

Section 16: Other information

Supplier Safety Data Sheet 08/ 2023

IUPITAL is a registered trademark of Mitsubishi Engineering Plastics Inc. Japan

Formocon is a trademark.

Prepared By

This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date:

17-Mar-2025

Reason(s) For Issue:

Addition/Change of synonymous name(s)

Revision Note:

***Indicates updated data since last publication.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
**	Hazard Designation	+	Sensitizers
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet